

# 離岸風電海事工程船舶溝通平台會議

Offshore Wind Farm Marine Coordination Communication Meeting

Hai Long  
PROJECT OVERVIEW  
海龍風場專案說明

May 2019



# PRESENTATION CONTENT / 目錄

I. Safety moment / 安全宣導

II. Project description / 專案說明

III. CDWE as BOP contractor / BOP統包架構說明

IV. Preliminary Pre-FID schedule / 最終投資決定時程規劃

V. Preliminary specialised vessels requirements / 專業船隻需求

VI. Preliminary Offshore support vessel requirements / 離岸海事工程支援船規格需求

VII. Q&A and AOB / 問題及其他事項

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# Safety doesn't rest | 安全永不妥協

2019-2020

QHSE-S

YEAR ACTION PLAN

For Quality, Health, Safety, Environment and Security



- Within CDWE there is a focus on **continuous improvement**

台船環海將致力於持續精進相關職安衛標準

- Actions plans will be developed on a **yearly basis**

每年也將更新相關計畫

- Based on input from all relevant **processes** and **stakeholders**

並依據所有來自相關流程與利害關係人之經驗持續優化

- All parties affiliated to CDWE asked to **contribute** in achieving the yearly goals

台船環海將致力於達成年度目標，並要求相關承包商符合相關要求。

- 1. **Quality** - Do it right the first time
  - 1.1 Inspection and test plans during (de)mobilisations
  - 1.2 Project document control standardisation
  - 1.3 **Digitalisation of Induction**
  - 1.4 Alignment of subcontractor & supplier selection and management

- 2. **Health** - A sound mind in a sound body
  - 2.1 Healthy food campaign
  - 2.2 Ergonomic workplace guidance booklet
  - 2.3 Health topic communication
  - 2.4 Working in cold environments

- 3. **Safety** - Safety from the start is your best award
  - 3.1 Hot works awareness and guidelines
  - 3.2 **Working at height**
  - 3.3 Dynamic positioning operations program
  - 3.4 Lifting management 2.0
  - 3.5 Transfer of People – on land, at sea and in the air

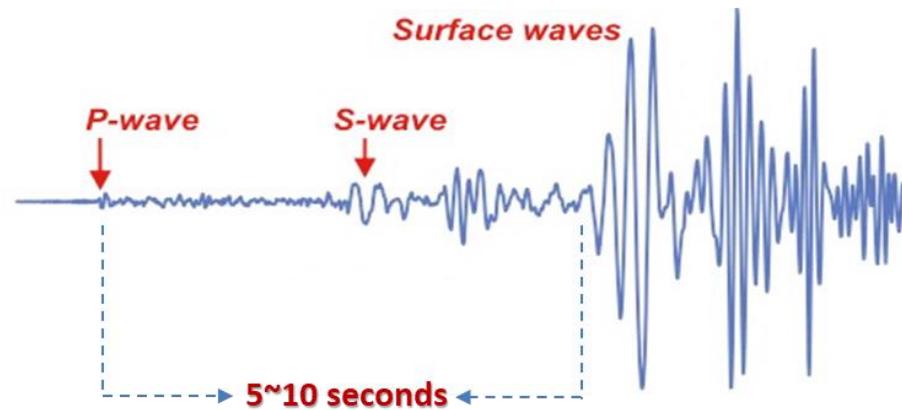
- 4. **Environment** - A better environment starts with yourself
  - 4.1 Taking Green Initiatives to the next level
  - 4.2 Hydraulic mission equipment
  - 4.3 New chain analysis for CO2 performance

- 5. **Security** - Sec\_urity is not complete without U
  - 5.1 Digitalizing ISPS control
  - 5.2 Information processing guidance



Hugo Bouvy  
Managing Director  
DEME Offshore

## □ 地震防護/Earthquake Protection



- 感應到垂直震動時候約有5~10秒的時間尋找一個安全避難地點。  
You have 5~10 seconds to find a safety space from the vertical vibration you felt.
- 地震時間約為30秒~100秒  
EQ duration=30s~100s or more
- 主震後還有餘震。  
Need to pay attention to the aftershocks
- Need help Call 119

### Protect Yourself During Earthquakes!



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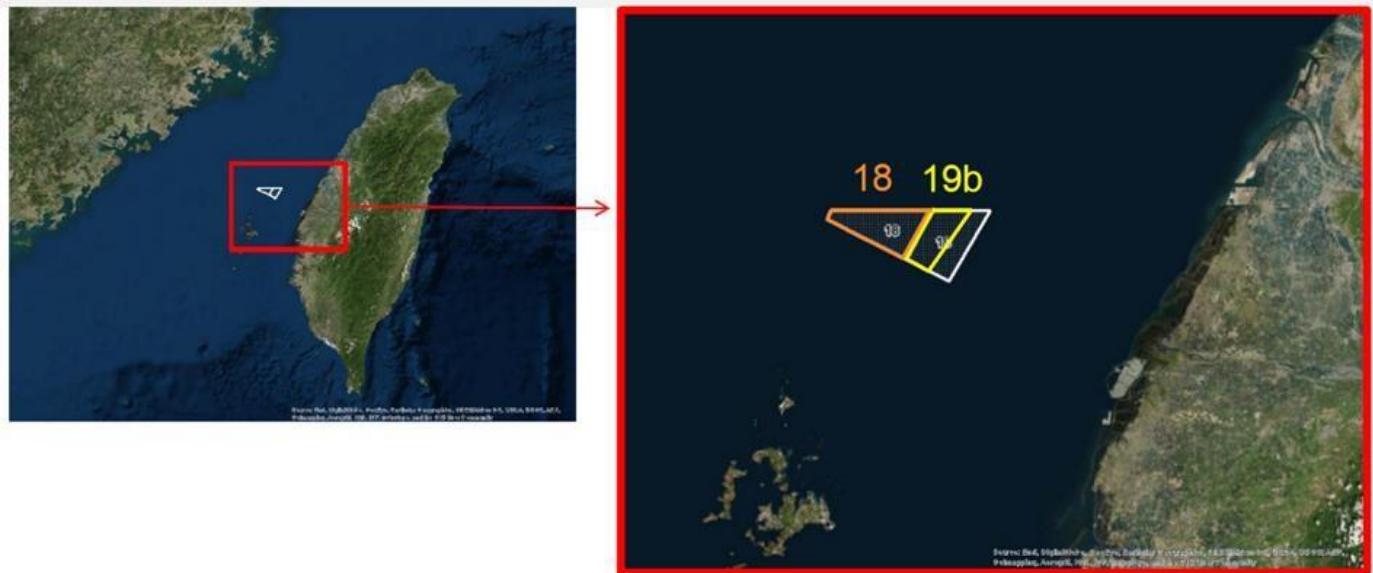
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# PROJECT DESCRIPTION | 專案說明



- Developer: **NPI and Yushan Energy**
- Site 18 and 19
- Water depths 35 – 55m
- Capacity:
  - Allocation: 300MW (Grid Connection: Dec.31<sup>st</sup>, 2024)
  - Auction: 232MW + 512MW (Grid Connection: Dec.31<sup>st</sup>, 2025)
- Foundation design: 4 legs jackets

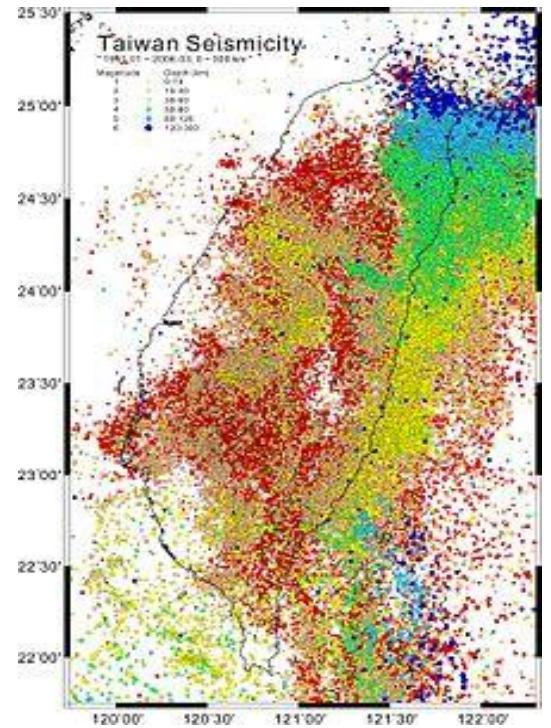
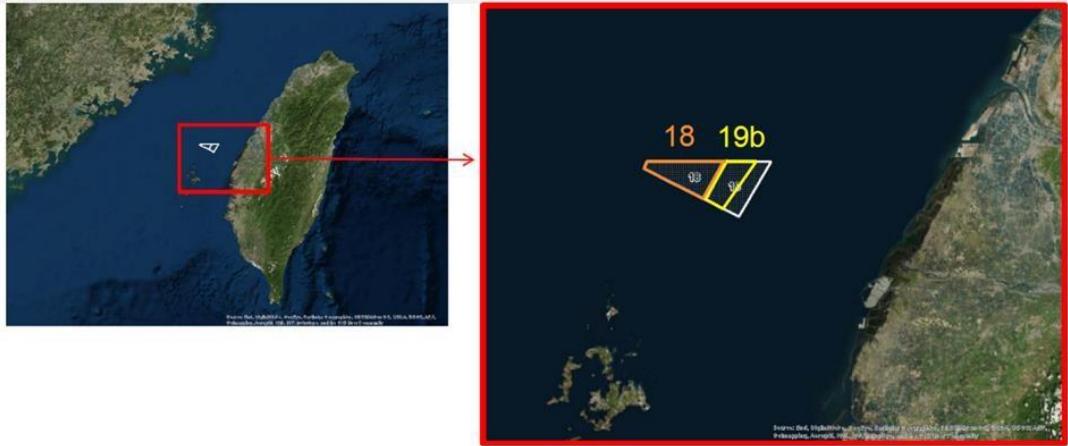


- 開發商：台灣北陸能源及玉山能源
- 風場場址: #18 及 #19
- 水深約35-55公尺
- 風場容量：300MW + 232MW + 512MW
- 風機基礎設計：預打樁套筒式基礎(四腳)

# PROJECT DESCRIPTION | 專案說明

## Site conditions: 場址資訊

- Challenging metocean conditions  
海洋環境條件複雜
- Site further offshore – apx 40 nm from Taichung  
離岸距離遠-距台中約40海浬(約74公里)
- Regular typhoons during the summer  
夏季颱風頻繁
- Earthquake risk  
地震之風險
- Sand-waves up to 12 m high  
沙波高達12公尺
- Interbedded soil layers - sand, silty sand, and occasional clay layers  
地質條件複雜-砂土,黏土質砂土,黏土層



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**III. BOP Contractor Structure / BOP統包架構說明**

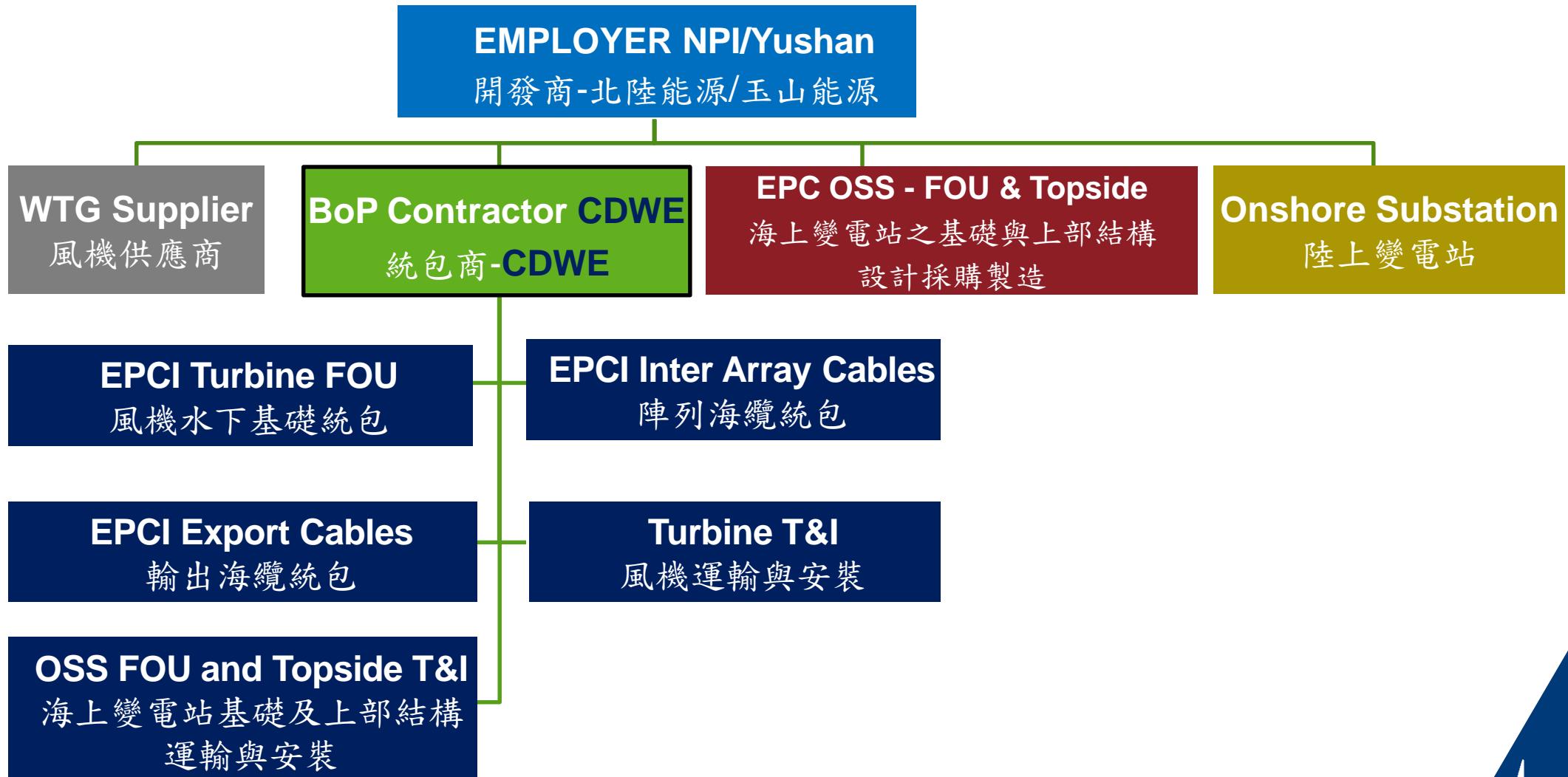
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# BALANCE OF PLANT (BoP) | 大型統包工程



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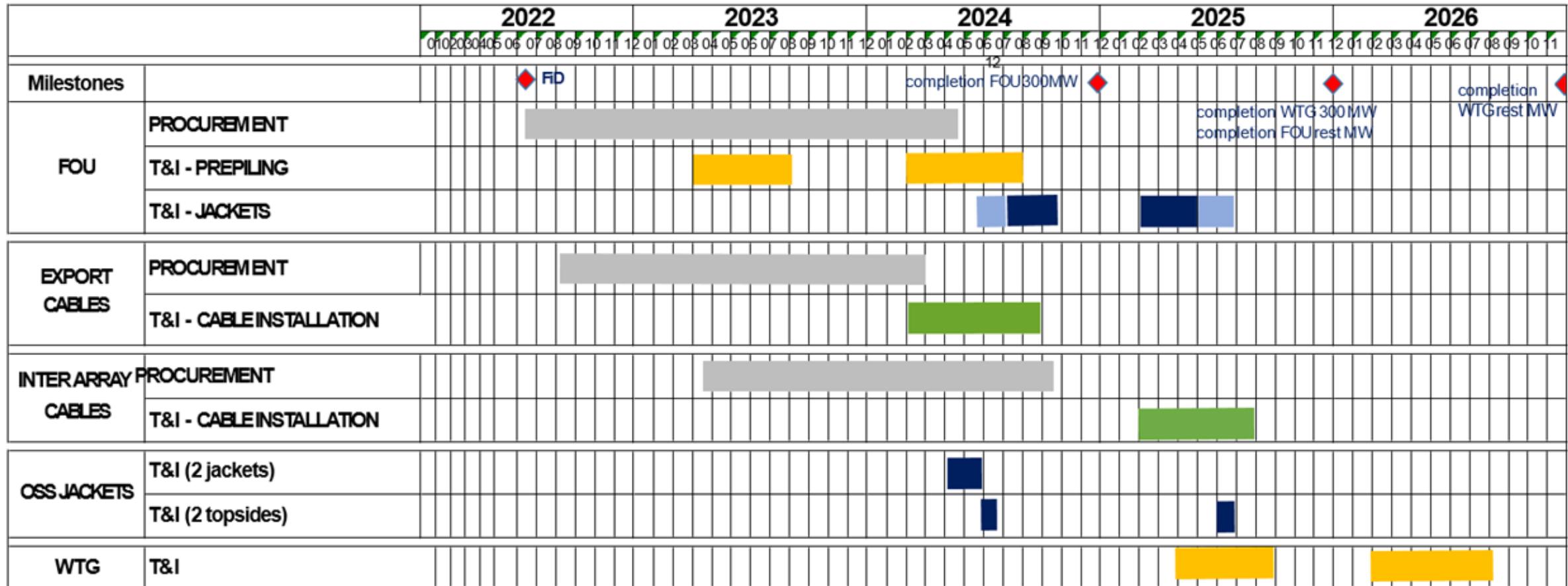
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# Preliminary Pre-FID schedule | 最終投資決定時程規劃

(possible change in WTG model not accounted for)



(possible change in WTG size not accounted for)

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## Preliminary Vessel requirements during Construction period- Specialized vessels 海龍專案施工期船隻需求 - 專業船隻



風場開發資料 Offshore Windfarm information		
離岸風場名稱 <b>Wind Farm name</b>	海龍二號 海龍三號	
開發業者名稱 <b>Developer</b>	玉山能源股份有限公司 台灣北陸能源發展股份有限公司	
開發期程規劃 <b>Development schedule</b>	施工期 <b>Construction Period</b>	自 2019 年 06 月至 2026 年 10 月

# Hai Long- Metocean data- 37 years (1979 – 2016) average Hs on site

## 海龍專案-海洋氣象資訊-37年平均示性波高



### P50 calculations / 50%風險估算

P50 Hs limits	January	February	March	April	May	June	July	August	September	October	November	December
Above 1m Hs	87.7%	80.1%	67.1%	48.5%	36.1%	30.0%	21.9%	31.5%	58.4%	83.6%	87.5%	91.9%
Above 1.25m Hs	81.7%	74.5%	60.0%	41.4%	26.9%	18.2%	14.3%	16.4%	47.2%	78.7%	82.8%	87.1%
Above 1.5m Hs	76.4%	69.8%	53.0%	35.3%	20.6%	11.5%	9.3%	11.4%	36.0%	74.0%	77.6%	83.4%
Above 1.75m Hs	71.3%	63.1%	48.4%	28.8%	14.3%	6.3%	6.3%	7.7%	28.7%	68.8%	73.4%	78.9%
Above 2m Hs	67.1%	60.1%	44.6%	23.6%	10.7%	4.9%	5.0%	5.3%	22.9%	61.6%	69.8%	72.7%
Above 2.25m Hs	61.7%	55.4%	40.3%	19.7%	7.7%	2.8%	3.6%	3.8%	19.1%	53.8%	62.9%	67.7%
Above 2.5m Hs	55.3%	49.9%	34.7%	16.3%	5.4%	1.5%	2.4%	3.1%	15.3%	46.8%	56.7%	61.6%
Above 2.75m Hs	49.3%	45.1%	29.0%	12.5%	3.9%	1.0%	1.1%	2.2%	11.1%	40.0%	49.4%	56.1%
Above 3m Hs	43.1%	38.9%	24.8%	9.7%	2.7%	0.3%	0.4%	1.6%	8.1%	33.4%	40.0%	46.6%
Above 3.25m Hs	36.3%	31.7%	21.5%	8.3%	1.8%	0.1%	0.0%	0.2%	5.7%	27.3%	34.6%	40.9%
Above 3.5m Hs	31.6%	26.9%	17.4%	6.5%	1.1%	0.0%	0.0%	0.0%	3.8%	19.6%	27.2%	32.2%
Above 4m Hs	19.2%	15.4%	9.3%	2.2%	0.0%	0.0%	0.0%	0.0%	2.4%	13.1%	17.5%	22.5%
Above 5m Hs	3.8%	2.7%	2.4%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	1.9%	4.5%	4.6%

### P80 calculations / 80%風險估算

P80 Hs limits	January	February	March	April	May	June	July	August	September	October	November	December
Above 1m Hs	92.4%	88.5%	74.5%	57.4%	45.4%	43.0%	30.6%	41.6%	67.7%	94.3%	94.4%	97.6%
Above 1.25m Hs	87.9%	85.2%	69.3%	47.3%	36.4%	29.2%	22.8%	29.9%	56.4%	90.5%	90.4%	95.9%
Above 1.5m Hs	82.9%	80.6%	62.8%	43.5%	28.8%	21.1%	15.9%	23.3%	48.1%	85.0%	86.2%	90.7%
Above 1.75m Hs	78.6%	75.8%	58.0%	38.2%	23.5%	17.7%	12.8%	19.1%	39.5%	80.2%	80.7%	86.8%
Above 2m Hs	73.8%	71.3%	52.3%	32.4%	18.9%	16.1%	9.4%	15.4%	32.3%	73.2%	74.1%	82.2%
Above 2.25m Hs	70.3%	66.2%	45.5%	28.5%	15.9%	10.2%	7.4%	11.8%	28.4%	64.0%	68.6%	76.1%
Above 2.5m Hs	63.9%	60.9%	39.7%	23.8%	10.1%	6.5%	7.0%	10.3%	22.6%	57.2%	62.8%	70.9%
Above 2.75m Hs	56.4%	56.2%	35.1%	19.1%	6.6%	4.1%	6.2%	8.4%	18.9%	48.3%	58.3%	66.4%
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Above 5m Hs	10.7%	9.0%	4.2%	1.1%	0.0%	0.0%	0.9%	1.2%	3.9%	7.3%	9.0%	11.1%

Specialist vessels with high workability is required to meet the schedule!

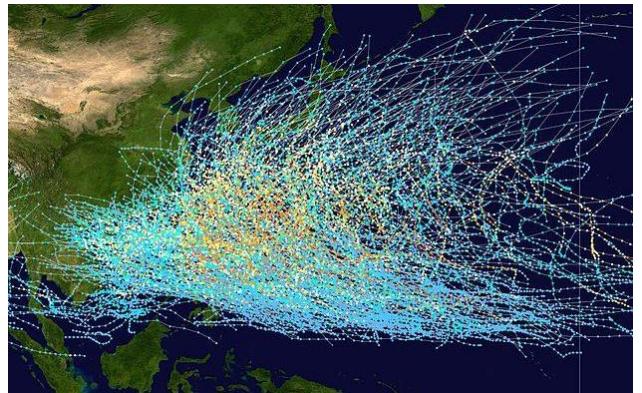
需要具有高可操作性的專業船舶才能滿足期程需求！

# Hai Long- Metocean data- 37 years (1979 – 2016) average Hs on site 海龍專案-海洋氣象資訊-37年平均示性波高



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Tropical cyclones from 1980-2005 over South China and Taiwan. Bad weather is a major problem the engineers have to face (photo: NASA/Joint Typhoon Warning Centre/Nilfanion)

1980 - 2005年中國南方和台灣的熱帶氣旋。惡劣天氣是工程師必須面對的主要問題（圖片：美國宇航局/聯合颱風警報中心/ Nilfanion）

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Above 1.5m Hs	82.9%	80.6%	62.8%	43.5%	28.8%	21.1%	15.9%	23.3%	48.1%	85.0%	86.2%	90.7%
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Above 3.25m Hs	45.5%	45.7%	28.2%	12.3%	3.9%	1.8%	4.8%	5.4%	13.2%	34.2%	45.6%	52.7%
Above 3.5m Hs	39.4%	40.2%	22.9%	10.1%	3.4%	1.1%	3.5%	4.4%	10.7%	28.4%	39.2%	46.6%
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## Note! 備註

June, July, August and September data does not take Typhoons into consideration

6-9月的資訊並未將颱風納入考量

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	探測船(地球物理調查船) Survey vessels (Geophysical survey vessels)
基本規格 Basic specifications	甲板面積550m <sup>2</sup> 、工作吃水深5.5m、船速可達10節以上、抗浪性2.0m - 2.5m波高、最低容納住宿20人。
機具規格 Machine specifications	DP2、多音束聲納、側掃聲納、ROV、甲板上具備2座吊幅寬10m時可吊重1.5噸之起重機。
需用期間(暫估) Estimate Period	2019年07月~ 2019年08月 2020年07月~ 2020年08月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、10個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或 GWO 訓練或 STCW 或 BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	探測船(鑽探船) Survey vessels (Drilling vessels)
基本規格 Basic specifications	甲板面積550m <sup>2</sup> 、工作吃水深5.5m、船速可達10節以上、抗浪性1.25m - 1.75m波高、最低容納住宿20人。
機具規格 Machine specifications	DP2、具備取心鑽探及圓錐貫入試驗(Cone Penetration Test)之設備、ROV、具備2座至少10m長吊臂並可吊重1.5噸之起重機。
需用期間(暫估) Estimate Period	2019年05月~ 2019年06月 2020年05月~ 2020年08月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、10個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或 GWO 訓練或 STCW 或 BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	佈纜船(自航式佈纜船 Self- Propelled CLV) Cable laying vessels (Self- Propelled Cable laying vessels)
基本規格 Basic specifications	甲板面積3,500m <sup>2</sup> 、工作吃水深6.5m、船速可達12節以上、可執行作業之水深至少10m、抗浪性2.0m – 2.5m波高、最低容納住宿60人。
機具規格 Machine specifications	DP2/DP3、具備電纜裝載能力2座5000噸電纜盤、電纜溝埋設系統(水刀或切割)、電纜裝載速度具備1,200m/hr之系統、停機坪。
需用期間(暫估) Estimate Period	2024年03月~ 2025年08月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、20個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	自升式起重船(自航式 TIV) Jack-up vessels (Self- Propelled Turbine Installation vessels)
基本規格 Basic specifications	甲板面積2,000m <sup>2</sup> 、工作吃水深7.0m、可執行作業之水深至少65m、船速可達10節以上、抗浪性2.0m – 2.5m波高、最低容納住宿50人。
機具規格 Machine specifications	DP2、頂升能力達13,250噸、4支撐棒錨達預壓須達6,210噸、攬風繩含絞機、安裝風機所需掛鉤高度為+120 m MSL、大面積樁靴、停機坪
需用期間(暫估) Estimate Period	2025年04月~ 2026年08月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、20個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理（ISM）規則的安全管理系統，可能需要海上安全培訓（MST）或GWO訓練或STCW或BOSIET。

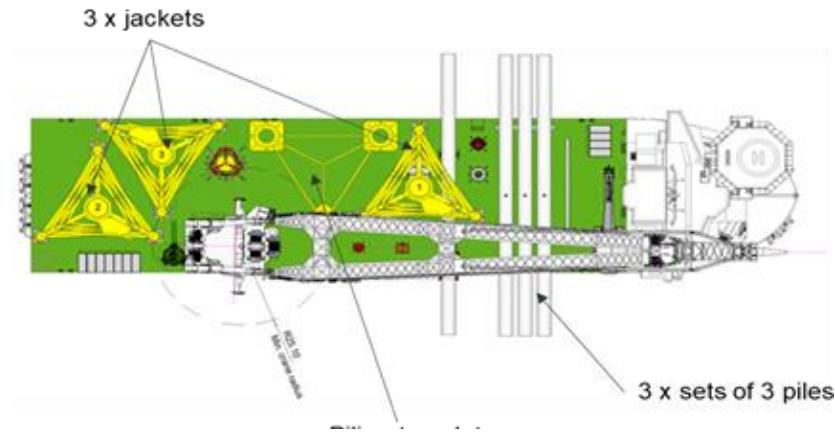


Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	浮式起重船(打樁船) Floating crane vessels (Pile driving vessels)
基本規格 Basic specifications	甲板面積8,000m <sup>2</sup> 、工作吃水深11.0m、船速可達10節以上、抗浪性1.5m – 3.0m波高、有效載荷能力30,000噸、最低容納住宿80人。
機具規格 Machine specifications	DP2/DP3、具備吊幅寬57m時可吊重3,000噸及並35m時可吊重5,000噸之起重機、2座可達100噸之輔助起重機、含輕柴油及液化天然氣兩種燃料來源供馬力達44,180kw、月池19.6 x 10.5m、8處繫泊系統、停機坪。
需用期間(暫估) Estimate Period	2023年03月~ 2024年05月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低6個DP2操作手、32個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



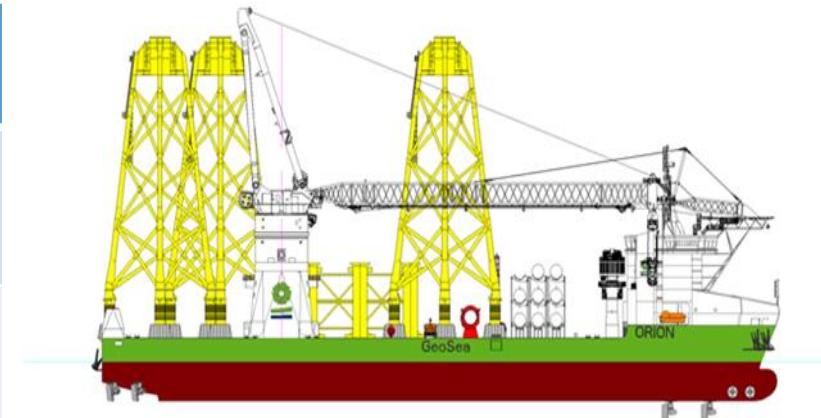
Deck layout: For illustration purposes only

甲板配置圖：僅示意用

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	浮式起重船(水下基礎安裝船) Floating crane vessels (Offshore Jacket installation vessels)
基本規格 Basic specifications	甲板面積8,000m <sup>2</sup> 、工作吃水深11.0m、船速可達10節以上、抗浪性1.5m – 3.0m波高、有效載荷能力30,000噸、最低容納住宿80人。
機具規格 Machine specifications	DP2/DP3、具備吊幅寬57m時可吊重3,000噸及並35m時可吊重5,000噸之起重機、2座可達100噸之輔助起重機、含輕柴油及液化天然氣兩種燃料來源供馬力達44,180kw、月池19.6 x 10.5m、8處繫泊系統、停機坪。
需用期間(暫估) Estimate Period	2024年06月~ 2025年06月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低6個DP2操作手、32個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Deck layout: For illustration purposes only

甲板配置圖：僅示意用

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	浮式起重船(海上變電站安裝船) Floating crane vessels (Offshore SubStation installation vessels)
基本規格 Basic specifications	甲板面積8,000m <sup>2</sup> 、工作吃水深11.0m、船速可達10節以上、抗浪性1.5m – 3.0m波高、有效載荷能力30,000噸、最低容納住宿80人。
機具規格 Machine specifications	DP2/DP3、具備吊幅寬57m時可吊重3,000噸及並35m時可吊重5,000噸之起重機、2座可達100噸之輔助起重機、含輕柴油及液化天然氣兩種燃料來源供馬力達44,180kw、月池19.6 x 10.5m、8處繫泊系統、停機坪。
需用期間(暫估) Estimate Period	2024年05月~ 2024年05月 2025年05月~ 2025年05月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低6個DP2操作手、32個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Large crane vessel required for  
Jacket and Topside installation  
需大型起重船作為海上變電站之基礎  
及上部結構安裝用

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	挖泥船 Dredging vessels
基本規格 Basic specifications	甲板面積400m <sup>2</sup> 、工作吃水深10.0m、船速可達15節以上、抗浪性3.0m波高、最低容納住宿5人、可浚挖至65m水深處(含潮差及湧浪差異)。
機具規格 Machine specifications	DP2、疏浚深度超過65m水深的耙吸管、16,000kW推進動力，可調螺距螺旋槳。
需用期間(暫估) Estimate Period	2023年03月~2023年04月 2023年06月~2023年07月 2024年06月~2024年07月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低2個DP2操作手、12個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理（ISM）規則的安全管理系統，可能需要海上安全培訓（MST）或GWO訓練或STCW或BOSIET。

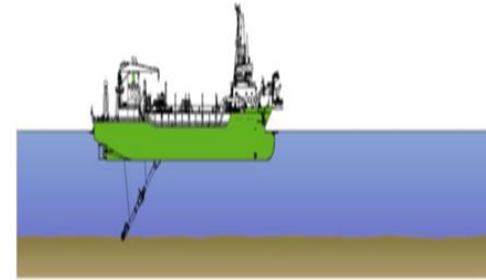
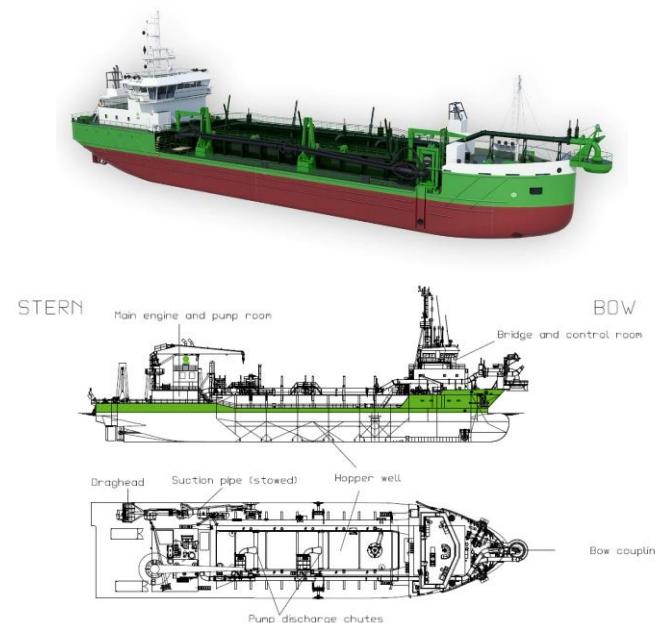


Photo for illustration purposes  
浚挖船示意圖



# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	拋石船 Dumping vessels
基本規格 Basic specifications	工作吃水深7.0m、船速可達10節以上、抗浪性2.5 – 3.0m波高、最低容納住宿30人、拋石落管系統可拋至1,000m。
機具規格 Machine specifications	DP2、ROV、載重能力12,000噸。
需用期間(暫估) Estimate Period	待設計定案後決定
數量(暫估) Estimate Quantity	待設計定案後決定
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、20個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理（ISM）規則的安全管理系統，可能需要海上安全培訓（MST）或GWO訓練或STCW或BOSIET。



Photo for illustration purposes



Figure 4-1, Filter layer installation



Figure 4-2, Armour layer installation

# PRESENTATION CONTENT / 目錄

I. Safety moment / 安全宣導

II. Project description / 專案說明

III. CDWE as BOP contractor / BOP統包架構說明

IV. Preliminary Pre-FID schedule / 最終投資決定時程規劃

V. Preliminary specialised vessels requirements / 專業船隻需求

**VI. Preliminary Offshore support vessel requirements / 離岸海事工程支援船規格需求**

VII. Q&A and AOB / 問題及其他事項

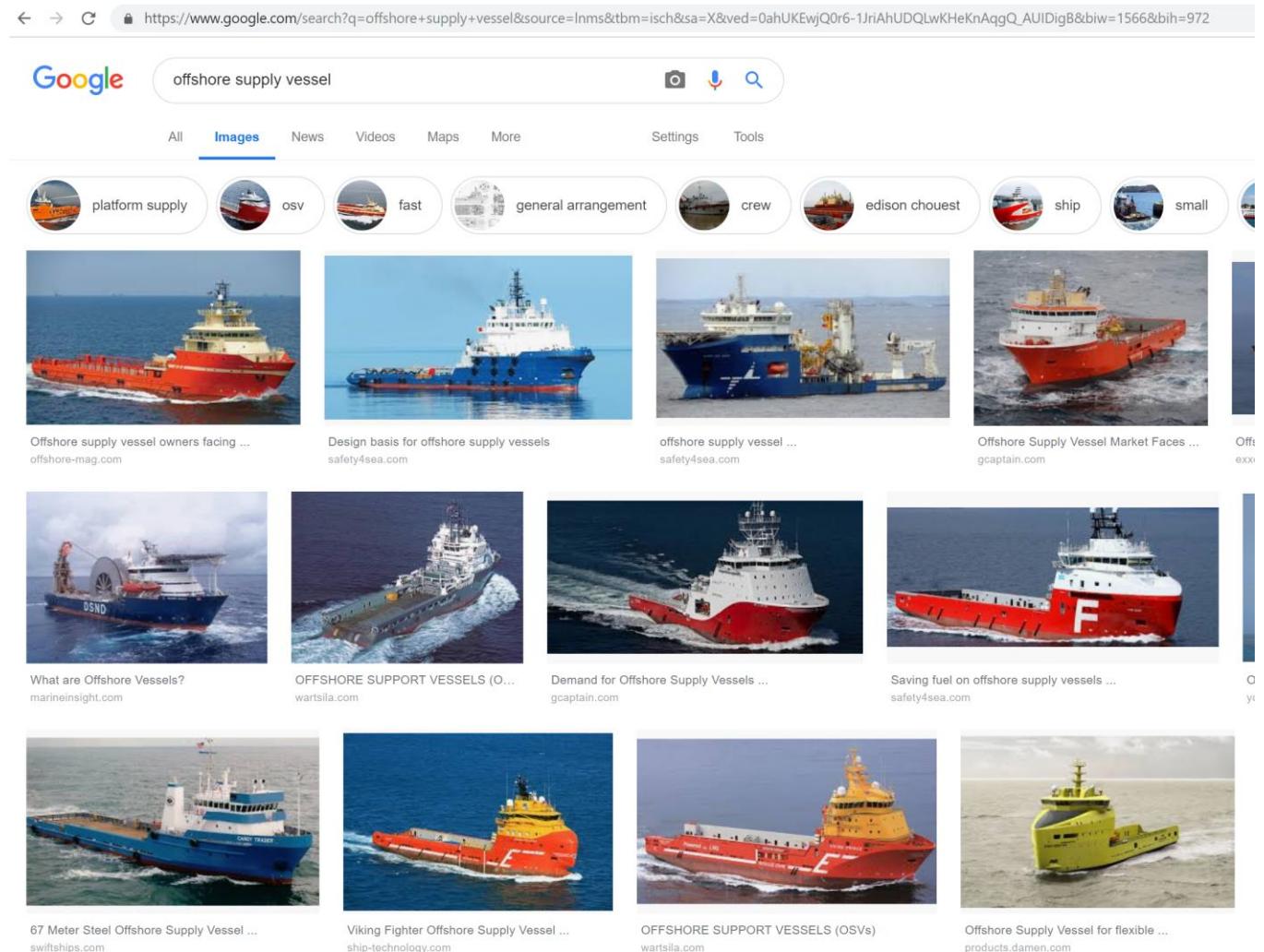
# Safety does not happen by accident | 安全並非偶然



**Don't we love a good photo?**  
我們都愛看漂亮的照片

**Most of them are taken in flat calm weather**  
大部分的照片都是在好天氣時拍攝的

**Perfect to be a support vessel in these conditions ☺**  
要保持這樣的狀況需要支援船的協助☺



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# Safety does not happen by accident | 安全並非偶然



**UK Guard / ERRV vessel**

英國警戒/緊急救援船

**What do you think the Hs is now?**

你認為目前的有義波高是多少？



# Safety does not happen by accident | 安全並非偶然



Staying on station means  
“riding the waves”  
乘風破浪，與海共處



# Safety does not happen by accident | 安全並非偶然



Staying on station means  
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# Hai Long- Metocean data- 37 years (1979 – 2016) average Hs on site

## 海龍專案-海洋氣象資訊-37年平均示性波高



### P50 calculations / 50%風險估算

P50 Hs limits	January	February	March	April	May	June	July	August	September	October	November	December
Above 1m Hs	87.7%	80.1%	67.1%	48.5%	36.1%	30.0%	21.9%	31.5%	58.4%	83.6%	87.5%	91.9%
Above 1.25m Hs	81.7%	74.5%	60.0%	41.4%	26.9%	18.2%	14.3%	16.4%	47.2%	78.7%	82.8%	87.1%
Above 1.5m Hs	76.4%	69.8%	53.0%	35.3%	20.6%	11.5%	9.3%	11.4%	36.0%	74.0%	77.6%	83.4%
Above 1.75m Hs	71.3%	63.1%	48.4%	28.8%	14.3%	6.3%	6.3%	7.7%	28.7%	68.8%	73.4%	78.9%
Above 2m Hs	67.1%	60.1%	44.6%	23.6%	10.7%	4.9%	5.0%	5.3%	22.9%	61.6%	69.8%	72.7%
Above 2.25m Hs	61.7%	55.4%	40.3%	19.7%	7.7%	2.8%	3.6%	3.8%	19.1%	53.8%	62.9%	67.7%
Above 2.5m Hs	55.3%	49.9%	34.7%	16.3%	5.4%	1.5%	2.4%	3.1%	15.3%	46.8%	56.7%	61.6%
Above 2.75m Hs	49.3%	45.1%	29.0%	12.5%	3.9%	1.0%	1.1%	2.2%	11.1%	40.0%	49.4%	56.1%
Above 3m Hs	43.1%	38.9%	24.8%	9.7%	2.7%	0.3%	0.4%	1.6%	8.1%	33.4%	40.0%	46.6%
Above 3.25m Hs	36.3%	31.7%	21.5%	8.3%	1.8%	0.1%	0.0%	0.2%	5.7%	27.3%	34.6%	40.9%
Above 3.5m Hs	31.6%	26.9%	17.4%	6.5%	1.1%	0.0%	0.0%	0.0%	3.8%	19.6%	27.2%	32.2%
Above 4m Hs	19.2%	15.4%	9.3%	2.2%	0.0%	0.0%	0.0%	0.0%	2.4%	13.1%	17.5%	22.5%
Above 5m Hs	3.8%	2.7%	2.4%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	1.9%	4.5%	4.6%

### P80 calculations / 80%風險估算

P80 Hs limits	January	February	March	April	May	June	July	August	September	October	November	December
Above 1m Hs	92.4%	88.5%	74.5%	57.4%	45.4%	43.0%	30.6%	41.6%	67.7%	94.3%	94.4%	97.6%
Above 1.25m Hs	87.9%	85.2%	69.3%	47.3%	36.4%	29.2%	22.8%	29.9%	56.4%	90.5%	90.4%	95.9%
Above 1.5m Hs	82.9%	80.6%	62.8%	43.5%	28.8%	21.1%	15.9%	23.3%	48.1%	85.0%	86.2%	90.7%
Above 1.75m Hs	78.6%	75.8%	58.0%	38.2%	23.5%	17.7%	12.8%	19.1%	39.5%	80.2%	80.7%	86.8%
Above 2m Hs	73.8%	71.3%	52.3%	32.4%	18.9%	16.1%	9.4%	15.4%	32.3%	73.2%	74.1%	82.2%
Above 2.25m Hs	70.3%	66.2%	45.5%	28.5%	15.9%	10.2%	7.4%	11.8%	28.4%	64.0%	68.6%	76.1%
Above 2.5m Hs	63.9%	60.9%	39.7%	23.8%	10.1%	6.5%	7.0%	10.3%	22.6%	57.2%	62.8%	70.9%
Above 2.75m Hs	56.4%	56.2%	35.1%	19.1%	6.6%	4.1%	6.2%	8.4%	18.9%	48.3%	58.3%	66.4%
Above 3m Hs	50.2%	50.6%	31.2%	16.4%	4.6%	3.2%	5.3%	7.1%	15.8%	39.7%	53.7%	62.3%
Above 3.25m Hs	45.5%	45.7%	28.2%	12.3%	3.9%	1.8%	4.8%	5.4%	13.2%	34.2%	45.6%	52.7%
Above 3.5m Hs	39.4%	40.2%	22.9%	10.1%	3.4%	1.1%	3.5%	4.4%	10.7%	28.4%	39.2%	46.6%
Above 4m Hs	28.4%	28.0%	15.2%	5.9%	1.6%	0.3%	2.0%	2.5%	7.3%	18.0%	26.7%	34.3%
Above 5m Hs	10.7%	9.0%	4.2%	1.1%	0.0%	0.0%	0.9%	1.2%	3.9%	7.3%	9.0%	11.1%

Specialist vessels with high workability is required to meet the schedule!

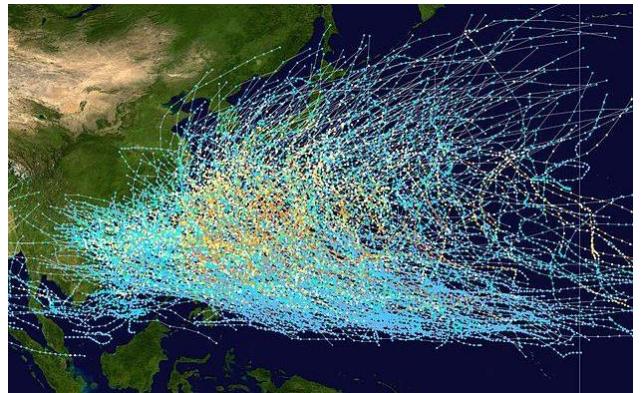
需要具有高可操作性的專業船舶才能滿足期程需求！

# Hai Long- Metocean data- 37 years (1979 – 2016) average Hs on site 海龍專案-海洋氣象資訊-37年平均示性波高



## P50 calculations / 50%風險估算

P50 Hs limits	January	February	March	April	May	June	July	August	September	October	November	December
Above 1m Hs	87.7%	80.1%	67.1%	48.5%	36.1%	30.0%	21.9%	31.5%	58.4%	83.6%	87.5%	91.9%
Above 1.25m Hs	81.7%	74.5%	60.0%	41.4%	26.9%	18.2%	14.3%	16.4%	47.2%	78.7%	82.8%	87.1%
Above 1.5m Hs	76.4%	69.8%	53.0%	35.3%	20.6%	11.5%	9.3%	11.4%	36.0%	74.0%	77.6%	83.4%
Above 1.75m Hs	71.3%	63.1%	48.4%	28.8%	14.3%	6.3%	6.3%	7.7%	28.7%	68.8%	73.4%	78.9%
Above 2m Hs	67.1%	60.1%	44.6%	23.6%	10.7%	4.9%	5.0%	5.3%	22.9%	61.6%	69.8%	72.7%
Above 2.25m Hs	61.7%	55.4%	40.3%	19.7%	7.7%	2.8%	3.6%	3.8%	19.1%	53.8%	62.9%	67.7%
Above 2.5m Hs	55.3%	49.9%	34.7%	16.3%	5.4%	1.5%	2.4%	3.1%	15.3%	46.8%	56.7%	61.6%
Above 2.75m Hs	49.3%	45.1%	29.0%	12.5%	3.9%	1.0%	1.1%	2.2%	11.1%	40.0%	49.4%	56.1%
Above 3m Hs	43.1%	38.9%	24.8%	9.7%	2.7%	0.3%	0.4%	1.6%	8.1%	33.4%	40.0%	46.6%
Above 3.25m Hs	36.3%	31.7%	21.5%	8.3%	1.8%	0.1%	0.0%	0.2%	5.7%	27.3%	34.6%	40.9%
Above 3.5m Hs	31.6%	26.9%	17.4%	6.5%	1.1%	0.0%	0.0%	0.0%	3.8%	19.6%	27.2%	32.2%
Above 4m Hs	19.2%	15.4%	9.3%	2.2%	0.0%	0.0%	0.0%	0.0%	2.4%	13.1%	17.5%	22.5%
Above 5m Hs	3.8%	2.7%	2.4%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	1.9%	4.5%	4.6%



Tropical cyclones from 1980-2005 over South China and Taiwan. Bad weather is a major problem the engineers have to face (photo: NASA/Joint Typhoon Warning Centre/Nilfanion)

1980 - 2005年中國南方和台灣的熱帶氣旋。惡劣天氣是工程師必須面對的主要問題（圖片：美國宇航局/聯合颱風警報中心/ Nilfanion）

## P80 calculations / 80%風險估算

P80 Hs limits	January	February	March	April	May	June	July	August	September	October	November	December
Above 1m Hs	92.4%	88.5%	74.5%	57.4%	45.4%	43.0%	30.6%	41.6%	67.7%	94.3%	94.4%	97.6%
Above 1.25m Hs	87.9%	85.2%	69.3%	47.3%	36.4%	29.2%	22.8%	29.9%	56.4%	90.5%	90.4%	95.9%
Above 1.5m Hs	82.9%	80.6%	62.8%	43.5%	28.8%	21.1%	15.9%	23.3%	48.1%	85.0%	86.2%	90.7%
Above 1.75m Hs	78.6%	75.8%	58.0%	38.2%	23.5%	17.7%	12.8%	19.1%	39.5%	80.2%	80.7%	86.8%
Above 2m Hs	73.8%	71.3%	52.3%	32.4%	18.9%	16.1%	9.4%	15.4%	32.3%	73.2%	74.1%	82.2%
Above 2.25m Hs	70.3%	66.2%	45.5%	28.5%	15.9%	10.2%	7.4%	11.8%	28.4%	64.0%	68.6%	76.1%
Above 2.5m Hs	63.9%	60.9%	39.7%	23.8%	10.1%	6.5%	7.0%	10.3%	22.6%	57.2%	62.8%	70.9%
Above 2.75m Hs	56.4%	56.2%	35.1%	19.1%	6.6%	4.1%	6.2%	8.4%	18.9%	48.3%	58.3%	66.4%
Above 3m Hs	50.2%	50.6%	31.2%	16.4%	4.6%	3.2%	5.3%	7.1%	15.8%	39.7%	53.7%	62.3%
Above 3.25m Hs	45.5%	45.7%	28.2%	12.3%	3.9%	1.8%	4.8%	5.4%	13.2%	34.2%	45.6%	52.7%
Above 3.5m Hs	39.4%	40.2%	22.9%	10.1%	3.4%	1.1%	3.5%	4.4%	10.7%	28.4%	39.2%	46.6%
Above 4m Hs	28.4%	28.0%	15.2%	5.9%	1.6%	0.3%	2.0%	2.5%	7.3%	18.0%	26.7%	34.3%
Above 5m Hs	10.7%	9.0%	4.2%	1.1%	0.0%	0.0%	0.9%	1.2%	3.9%	7.3%	9.0%	11.1%

## Note! 備註

June, July, August and September data does not take Typhoons into consideration

6-9月的資訊並未將颱風納入考量

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	拖船 Tug
基本規格 Basic specifications	工作吃水深3.9m、船速可達12節以上、拖帶時抗浪性1.25m波高、最低容納住宿12人、繫纜拖力64MT。
機具規格 Machine specifications	續航力1,400NM。
需用期間(暫估) Estimate Period	2023年01月~ 2024年03月
數量(暫估) Estimate Quantity	2(APX.)
需用人員(暫估) Estimate Crews or Operators	12個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理（ISM）規則的安全管理系統，可能需要海上安全培訓（MST）或GWO訓練或STCW或BOSIET。



Barge towing tugs- along the Taiwan coast  
拖船-台灣沿岸

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	起/佈錨船 Anchor vessels
基本規格 Basic specifications	甲板面積400m <sup>2</sup> 、工作吃水深5.0m、船速可達10節以上 拖帶時抗浪性1.5m波高、最低容納住宿25人、繫纜拖力 80MT。
機具規格 Machine specifications	DP2、依作業範圍特定的牽引和錨固系統、備用拖帶繩
需用期間(暫估) Estimate Period	2023年03月~ 2024年05月
數量(暫估) Estimate Quantity	2(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、12-14個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統， 可能需要海上安全培訓 (MST) 或GWO訓練或STCW 或BOSIET。



AHTS for long haul barge transportation and offshore support work

安錨船用於長途駁船運輸和離岸海事工程支援工作

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	水泥拌合船 Grouting vessels
基本規格 Basic specifications	甲板面積400m <sup>2</sup> 、工作吃水深5.0m、船速可達10節以上抗浪性1.25m波高、最低容納住宿25人。
機具規格 Machine specifications	DP2、ROV、400m <sup>2</sup> 淡水槽及抽水馬達(攪拌混凝土使用)、人員轉移所需之走道連結系統。
需用期間(暫估) Estimate Period	2024年06月~2025年06月
數量(暫估) Estimate Quantity	0-1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、12-14個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	生態調查船 Ecological survey vessels
基本規格 Basic specifications	工作吃水深3.0m、船速可達10節以上、抗浪性1.5m波高。
機具規格 Machine specifications	探測雷達、GPS、聲納、需有足夠停留至海上14-21天之燃料(輕柴油)容量、快速救援工具(FRC)。
需用期間(暫估) Estimate Period	2023年03月~2024年05月
數量(暫估) Estimate Quantity	1-2(APX.) (具體數量和需求會依據後續環評要求做相應更改)
需用人員(暫估) Estimate Crews or Operators	當地船舶最低需求人數 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	警戒船 Guarding vessels
基本規格 Basic specifications	工作吃水深3.0m、船速可達10節以上、抗浪性1.5m波高、最低容納住宿5人。
機具規格 Machine specifications	DP2、探測雷達、GPS、聲納、需有足夠停留至海上14-21天之燃料(輕柴油)容量、快速救援工具(FRC)。
需用期間(暫估) Estimate Period	2023年03月~2026年10月
數量(暫估) Estimate Quantity	1-2(APX.) (具體數量和需求會依據後續環評要求做相應更改)
需用人員(暫估) Estimate Crews or Operators	當地船舶最低需求人數 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	人員運輸船(小型人員運輸船CTV) Crew Transfer Vessels
基本規格 Basic specifications	甲板面積75m <sup>2</sup> 、工作吃水深1.75m、船速可達22節以上抗浪性1.0 – 1.5m波高、最低容納住宿12人、前甲板載重需可達10噸(20英尺貨櫃)。
機具規格 Machine specifications	具備吊幅寬6.5m時可吊重2.9噸之起重機、高壓沖洗設備平台。
需用期間(暫估) Estimate Period	2024年06月~ 2025年08月
數量(暫估) Estimate Quantity	2(APX.)
需用人員(暫估) Estimate Crews or Operators	2個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	人員運輸船(大型人員運輸住宿支援船SOV) Crew Transfer Vessels (Service Operation Vessels)
基本規格 Basic specifications	甲板面積250m <sup>2</sup> 、工作吃水深5.5m、船速可達10節以上抗浪性1.5m(人員運輸轉移時) – 3.0m(待工時)波高、最低容納住宿40人、前甲板載重需可達10噸(20英尺貨櫃)
機具規格 Machine specifications	DP2、具備吊幅寬9m時可吊重50噸之起重機、船舶間走道舷梯、運輸燃料之能力、休息娛樂室。
需用期間(暫估) Estimate Period	2025年04月~ 2026年10月
數量(暫估) Estimate Quantity	1(APX.)
需用人員(暫估) Estimate Crews or Operators	最低5個DP2操作手、12-14個船員。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# Preliminary Hai Long Vessel requirements during Construction period

## 海龍專案施工期船隻需求

類別 TYPE	駁船(浮式無動力駁船) Barge (Floating non-powered Barge)
基本規格 Basic specifications	船長140m以上、工作吃水深5.5m、最低可運載3組以上基礎(局部甲板載重能力20MT/m <sup>2</sup> )、最低抗浪性1.0m波高。
機具規格 Machine specifications	具備調壓載設備(可因應台中港潮差)、具備錨定系統。
需用期間(暫估) Estimate Period	2023年03月~2023年08月 2024年03月~2023年08月 2025年03月~2025年06月
數量(暫估) Estimate Quantity	2(APX.)
需用人員(暫估) Estimate Crews or Operators	最低2-3個壓載操作手。 (需可連續7天24小時作業之人數)
備註 Remarks	根據符合國際安全管理 (ISM) 規則的安全管理系統，可能需要海上安全培訓 (MST) 或GWO訓練或STCW或BOSIET。



Photo for illustration purposes

# PRESENTATION CONTENT / 目錄

I. Safety moment / 安全宣導

II. Project description / 專案說明

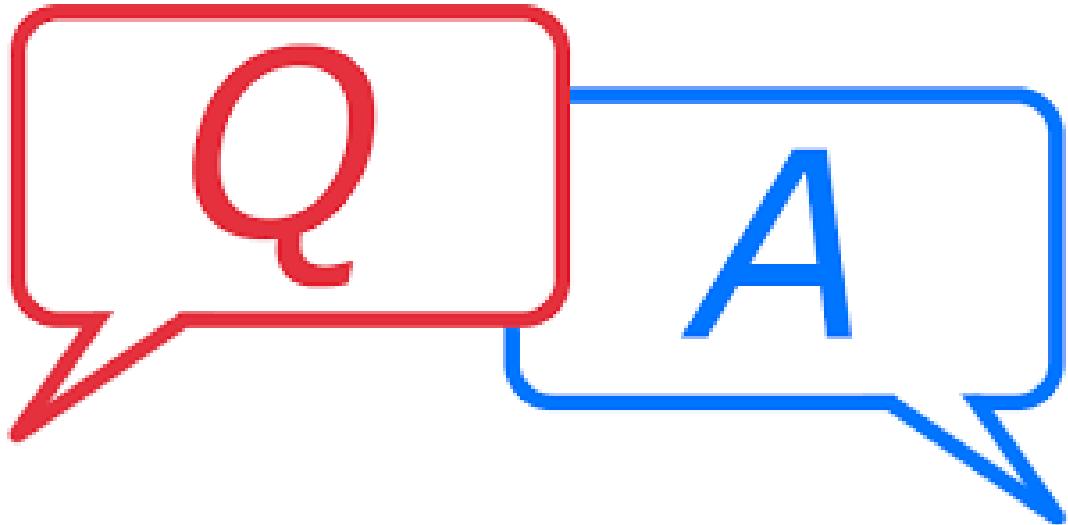
III. CDWE as BOP contractor / BOP統包架構說明

IV. Preliminary Pre-FID schedule / 最終投資決定時程規劃

V. Preliminary specialised vessels requirements / 專業船隻需求

VI. Preliminary Offshore support vessel requirements / 離岸海事工程支援船規格需求

VII. Q&A and AOB / 問題及其他事項



Any other business ??  
問題及其他事項



# Thank You 謝謝大家